

SIZING DATA SHEET - EXTRUSION

CUSTOMER NAME: _____

CONTACT NAME: _____

PHONE #: _____ FAX #: _____

ADDRESS: _____

CITY: _____ STATE: _____ ZIP CODE: _____

Chilled Water Temperature required: _____ **F**

Machine #	Screw Dia.	Drive Motor HP	Type of material & lbs./hr	Barrel Cooling	Throat cooling	Gear Box Cooling
#1						
#2						
#3						
#4						
#5						
#6						
#7						
#8						
#9						
#10						

Type of extrusion: Pipe _____ Profile _____ Siding _____ Wire _____

Pelletizing: Type of pelletizer - Under water.
 - Water ring die face.
 - _____

Make _____ Model # _____

Does the cooling trough have to empty out at start of process?

Air compressor; #1 Motor HP _____ Internal cooling: yes/no
 After cooler: yes/no
 #2 Motor HP _____ Internal cooling: yes/no

_____ After cooler: yes/no
Internal cooling: yes/no
After cooler: yes/no

Is the internal cooling on chilled water or tower water?
Is the after cooler on chilled water or tower water?

Other equipment to be cooled or comments: _____

